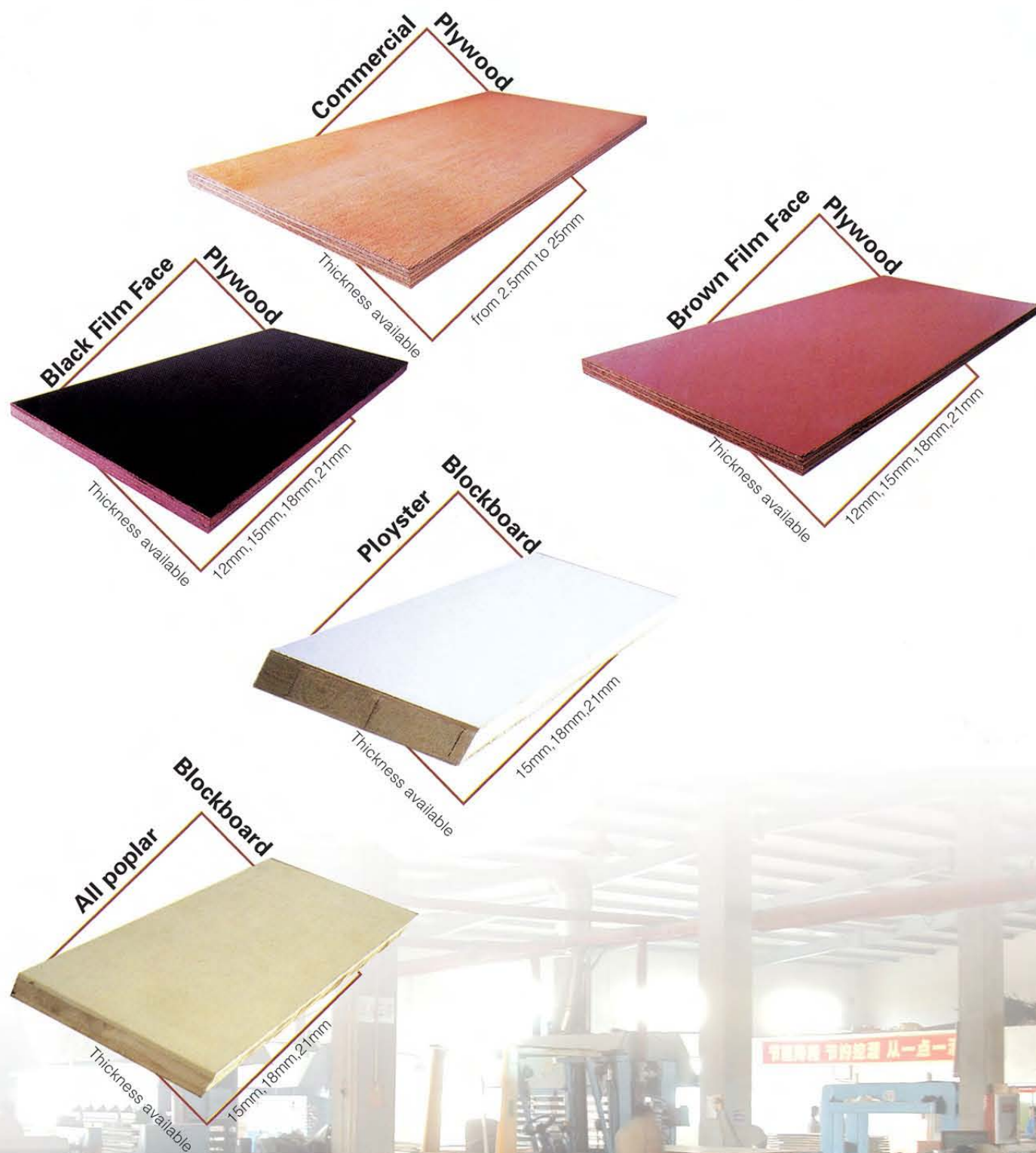
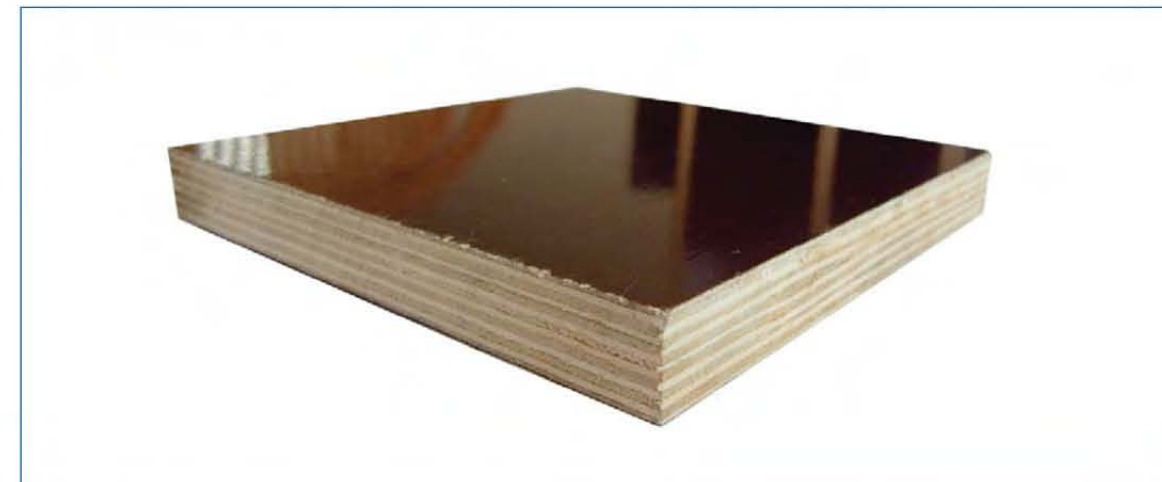


## Main Products



## Brown Film Faced Plywood



Product:	FILM FACED PLYWOOD
Standard size:	2440×1220mm OR 915×2135mm
Thickness	6mm-30mm
Species Core:	Hardwood,poplar or combi
Face/Back:	Imported Brown Film OR chinese Brown Film
Grade:	A/A
Glue:	WBP or MR
Grammage:	120g/m <sup>2</sup> ,220g/m <sup>2</sup>

Sr.No	Property		Unit	Test Method	Value of Test	Result	
1	Moisture Content		%	EN 322	8	Check out	
2	Density		Kg/m <sup>3</sup>	EN 322	586	Check out	
3	Bonding Quality	Bonding Quality	Mpa	EN 314	Max:1.68 Min:0.86	Check out	
		Damage Rate	%	.....	62%		
4	Bending Modulus of Elasticity	Longitudinal	Mpa	EN 310	6886	Check out	
		Lateral			5930		
5	Bending StrengthN/mm	Longitudinal	Mpa		68.8	Check out	
		Lateral			49.6		
6	Envir for Test	20°C					
7	Test conclusion	The quality of products comply with various standards like GB/T9846-2004 and EN314-1:2004					



## Black Film Faced Plywood



Product:	FILM FACED PLYWOOD
Standard size:	2440×1220mm OR 915×2135mm
Thickness	6mm-30mm
Species Core:	Hardwood,poplar or combi
Face/Back:	Black Film
Grade:	Requested
Glue:	WBP or MR
Grammage:	80g/m <sup>2</sup> ,120g/m <sup>2</sup>

Sr.No	Property		Unit	Test Method	Value of Test	Result	
1	Moisture Content		%	EN 322	8	Check out	
2	Density		Kg/m <sup>3</sup>	EN 323	570	Check out	
3	Bonding Quality	Bonding Quality	Mpa	EN 314	Max:1.43 Min:0.78	Check out	
		Damage Rate	%	.....	55%		
4	Bending Modulus of Elasticity	Longitudinal	Mpa	EN 310	6283	Check out	
		Lateral			5562		
5	Bending StrengthN/mm	Longitudinal	Mpa		59.80	Check out	
		Lateral			44.83		
6	Envir for Test	20℃					
7	Test conclusion	The quality of products comply with various standards like GB/T9846-2004 and EN314-1:2004					

## Hard Plywood



Product:	HARDPLYWOOD
Standard size:	1220×2440mm OR 1250×2500mm
Thickness	2.2mm-30mm
Species Core:	Full hardwood
Face/Back veneer:	Okoume,Bintangor,Pencil Cedar etc.
Grade:	BB/CC or requested
Glue:	WBP or MR or E1
Utilization:	Laminating;Furniture;Building

Sr.No	Property		Unit	Test Method	Value of Test	Result	
1	Moisture Content		%	EN 322	8	Check out	
2	Density		Kg/m <sup>3</sup>	EN 323	580	Check out	
3	Bonding Quality	Bonding Quality	Mpa	EN 314	Max:1.59 Min:0.80	Check out	
		Damage Rate	%	.....	56%		
4	Bending Modulus of Elasticity	Longitudinal	Mpa	EN 310	6150	Check out	
		Lateral			5110		
5	Bending StrengthN/mm	Longitudinal	Mpa		51.6	Check out	
		Lateral			42.63		
6	Envir for Test	20°C					
7	Test conclusion	The quality of products comply with various standards like GB/T9846-2004 and EN314-1:2004					



## Furniture Plywood



Product:	FURNITURE PLYWOOD
Standard size:	1220×2440mm OR 1250×2500mm
Thickness	2.2mm-30mm
Species Core:	Combi & Poplar & hardwood
Face/Back veneer:	Okoume,Bintangor,Pencil Cedar,meranti etc.
Grade:	BB/CC or requested or Furniture
Glue:	WBP or MR or E1 or melamine
Utilization:	Laminating;Furniture;Building

Sr.No	Property		Unit	Test Method	Value of Test	Result
1	Moisture Content		%	EN 322	12	Check out
2	Density		Kg/m <sup>3</sup>	EN 323	545	Check out
3	Bonding Quality	Bonding Quality	Mpa	EN 314	Max:1.46 Min:0.76	Check out
		Damage Rate	%	.....	55%	
4	Bending Modulus of Elasticity	Longitudinal	Mpa	EN 310	5931	Check out
		Lateral			4897	
5	Bending StrengthN/mm	Longitudinal	Mpa		50.30	Check out
		Lateral			41.12	
6	Envir for Test	20℃				
7	Test conclusion	The quality of products comply with various standards like GB/T9846-2004 and EN314-1:2004				

## Combi Core Plywood



Product:	COMBI CORE PLYWOOD
Standard size:	1220×2440mm OR 1250×2500mm
Thickness	2.2mm-30mm
Species Core:	Combi & Poplar & hardwood
Face/Back veneer:	Okoume,Bintangor,Pencil Cedar,meranti etc.
Grade:	BB/CC or requested
Glue:	WBP or MR or E1
Utilization:	Laminating;Furniture;Building

Sr.No	Property		Unit	Test Method	Value of Test	Result
1	Moisture Content		%	EN 322	12	Check out
2	Density		Kg/m <sup>3</sup>	EN 323	520	Check out
3	Bonding Quality	Bonding Quality	Mpa	EN 314	Max:1.39 Min:0.76	Check out
		Damage Rate	%	.....	50%	
4	Bending Modulus of Elasticity	Longitudinal	Mpa	EN 310	5830	Check out
		Lateral			4400	
5	Bending StrengthN/mm	Longitudinal	Mpa		16.50	Check out
		Lateral			39.45	
6	Envir for Test	20°C				
7	Test conclusion	The quality of products comply with various standards like GB/T9846-2004 and EN314-1:2004				



## MDF



Product:	MDF
Standard size:	1220×2440mm,1830×3660mm,1830×2440mm,1830×2745mm
Thickness	2.5mm-25mm
Species Core:	Combi & Poplar
Glue:	E1 or E2
Density:	720~850kg

MELAMINE MDF BOARD: ANY COLOR, ONE SIDE OR TWO SIDE

Sr. No	Property	Unit	Standard	Value of Test	Result
1	Combine the intensity inside	Mpa	≥0.50	0.56	Check out
2	Static bending strength	Mpa	≥22	28	Check out
3	Elastic modulus	Mpa	≥2500	2820	Check out
4	Screw strength	N	Face ≥1000	1230	Check out
			Edge ≥800	900	
5	Thickness swelling rate	%	≤12	10	Check out
6	Density	KG/M <sup>3</sup>	≥700	730	Check out
7	Moisture	%	6-12	8	Check out
8	Formaldehyde Content/Emission	Mg/100g	≤30mg/100g(E2)	18	Check out
9	Test Conclusion	The quality of products comply with various standards like GB/T9846-2004 and EN314-1:2004			

## Particle Board



Product:	PARTICLE BOARD
Standard size:	1220×2440mm OR 1525×2440mm OR 1830×2440mm
Thickness	3.0mm-36mm
Species Core:	Poplar & pine
Glue:	E1 or E2
Density:	640~680kg

MELAMINE PARTICLEBOARDS : ANY COLOR , ONE SIDE OR TWO SIDE

Sr. No	Property	Unit	Standard	Value of Test	Result
1	Combine the intensity inside	Mpa	≥0.50	0.53	Check out
2	Static bending strength	Mpa	≥22	28	Check out
3	Elastic modulus	Mpa	≥2500	2820	Check out
4	Screw strength	N	Face ≥1000	1375	Check out
			Edge ≥800	1000	
5	Thickness swelling rate	%	≤12	9	Check out
6	Density	KG/M <sup>3</sup>	≥620	660	Check out
7	Moisture	%	6-12	8	Check out
8	Formaldehyde Content/Emission	Mg/100g	≤30mg/100g(E2)	20	Check out
9	Test Conclusion	The quality of products comply with various standards like GB/T9846-2004 and EN314-1:2004			



## Block Board



Product:	BLOCKBOARD
Standard size:	1220×2440mm
Thickness	15mm,18mm,21mm,35mm,42mm
Species Core:	Combi & Poplar & Hardwood & Falcata
Face/Back veneer:	Okoume,Bintangor,Pencil Cedar,meranti or any natural veneer
Utilization:	Laminating;Furniture;Building

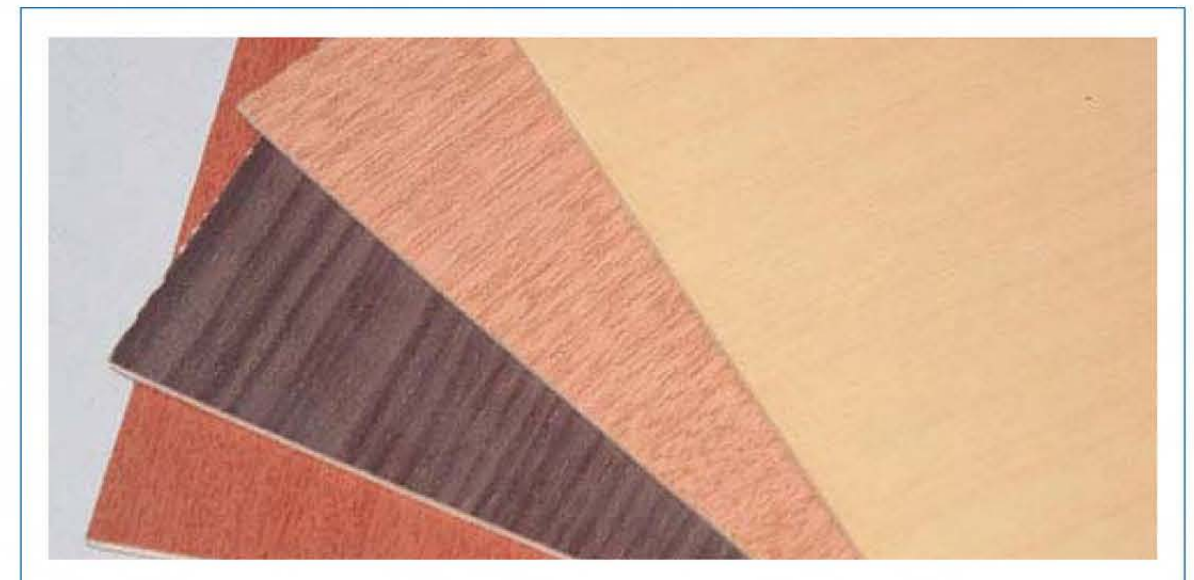
Sr.No	Property		Unit	Test Method	Value of Test	Result
1	Moisture Content		%	EN 322	8	Check out
2	Density		Kg/m <sup>3</sup>	EN 323	516	Check out
3	Bonding Quality	Bonding Quality	Mpa	EN 314	Max:1.41 Min:0.77	Check out
		Damage Rate	%	.....	55%	
4	Bending Modulus of Elasticity	Longitudinal	Mpa	EN 310	5983	Check out
		Lateral			4719	
5	Bending StrengthN/mm	Longitudinal	Mpa		48.68	Check out
		Lateral			39.87	
6	Envir for Test	20℃				
7	Test conclusion	The quality of products comply with various standards like GB/T9846-2004 and EN314-1:2004				

## Hard Board



Product:	HARDBOARD
Standard size:	1220×2440mm
Thickness	2.00~4.00mm
Utilization:	Furniture;Building

## FANCY PLYWOOD



Product:	FANCY PLYWOOD
Standard size:	1220×2440mm
Thickness	1.60~3.60mm
Utilization:	Furniture;Building
Color:	NATURAL VENEER, EP, EV



## Veneer



NATURAL TEAK



MAN-MADE TEAK



EP TEAK



EVH TEAK



THAIAND TEAK



SAPELE



MAN-MADE SAPELE



NATURAL RED CHERRY



NATURAL BLACK WALNUT



ASH



MAN-MADE BLACK ZEBRA



RED BEECH



WHITE BEECH



SOFT MAPLE



HARD MAPLE



WHITE OAK



RED OAK



RED ROSE



WENGGE



NATURAL RED EBONY

## School Furniture Series



SYS-09



SYS-10



SYS-11



SYS-12



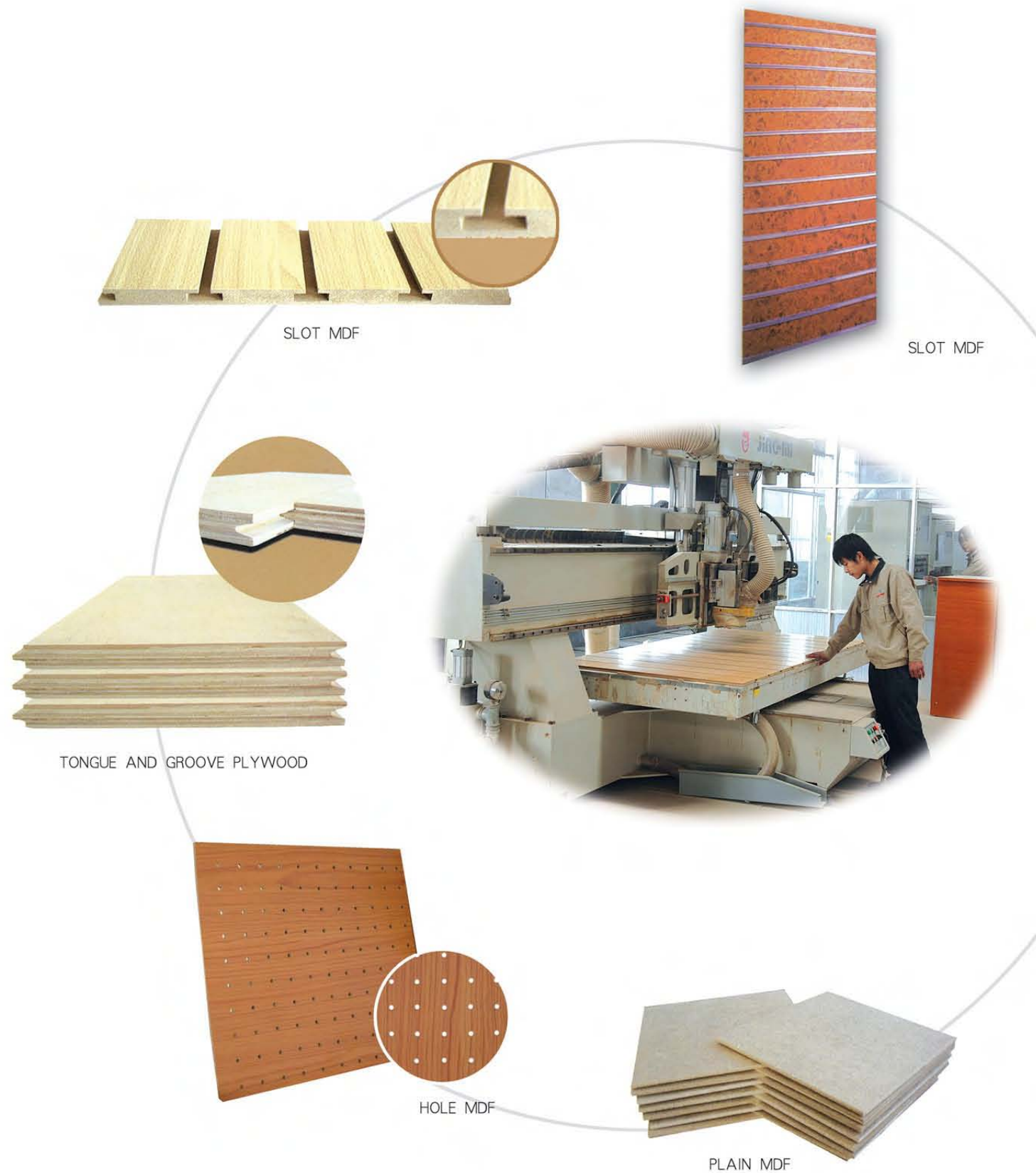
SYS-13



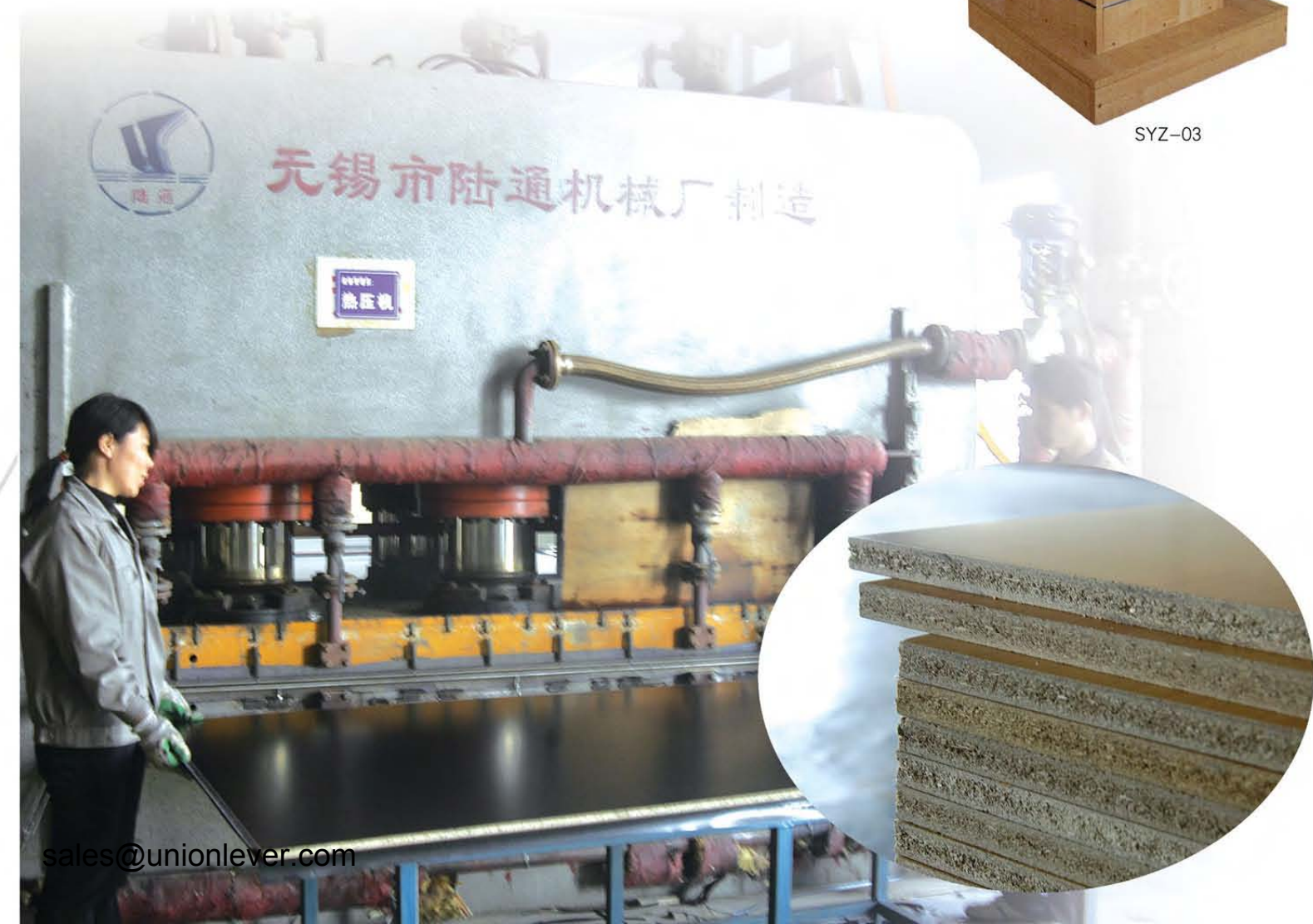
SYS-14



## Shop Furniture



[www.unionlever.com](http://www.unionlever.com)





## Show Furniture Series



SYZ-04

SYZ-05

## Show Furniture Series



SYZ-06



SYZ-07



SYZ-08



SYZ-09



SYZ-10



SYZ-11



SYZ-12



SYZ-13



SYZ-14



## Office Furniture Series



SYBG-10



SYBG-11



SYBG-12



SYBG-13



SYBG-14

## PVC Cabinet Door



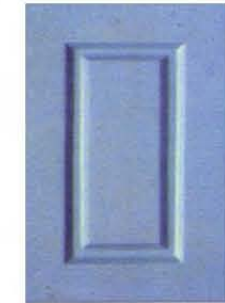
SYM-101



SYM-102



SYM-103



SYM-104



SYM-201



SYM-202



SYM-203



SYM-204



SYM-205



SYM-206



SYM-207



SYM-208



SYM-209



SYM-210



SYM-211



SYM-212



SYM-301



SYM-302



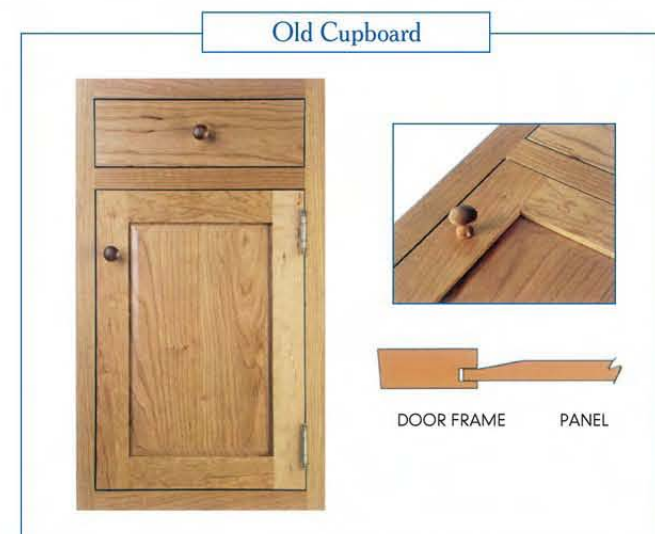
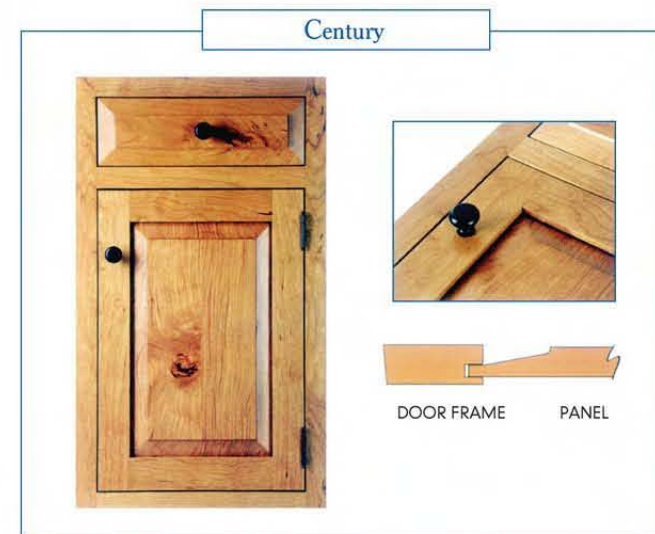
SYM-303



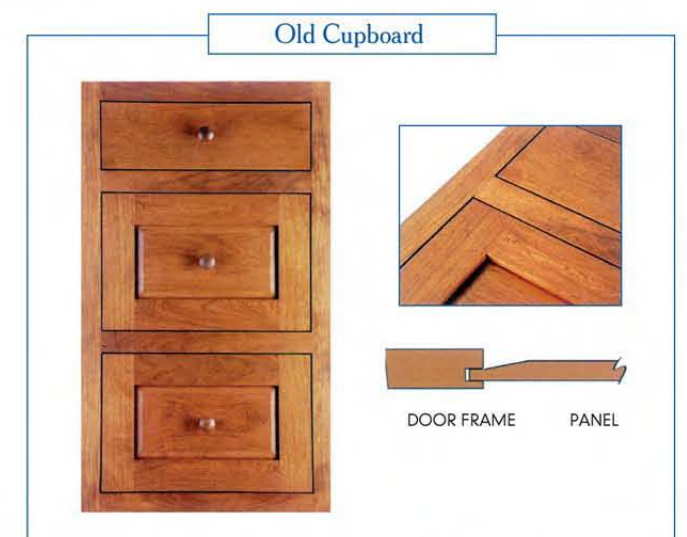
SYM-304



## Solid Cabinet Door



## Solid Cabinet Door





## Kitchen Cabinet



SY-K01

## Kitchen Cabinet



SY-K04



SY-K05



SY-K02



SY-K03



SY-K06



## Equipment



Multi-drill



Bag Sealer



CNC



Paint Spray Booth